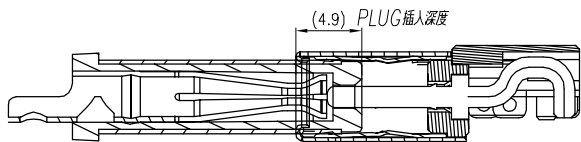
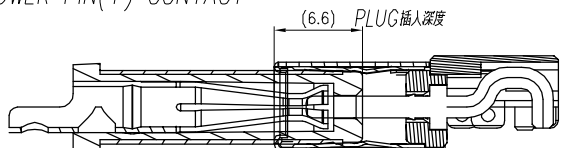


REV.	ECN NO OR DESCRIPTION	REVISED	DATE
A	PDR NO: T191205-2A	Springwu	2021.11.26

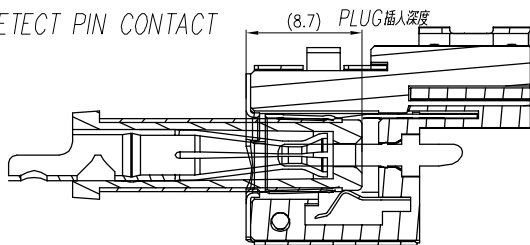
1.NEGATIVE CONTACT



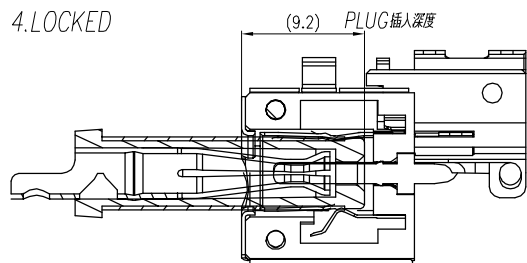
2.POWER PIN(+) CONTACT



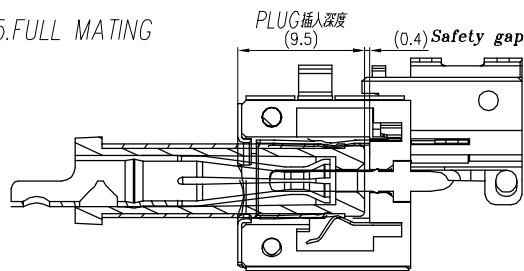
3.DETECT PIN CONTACT



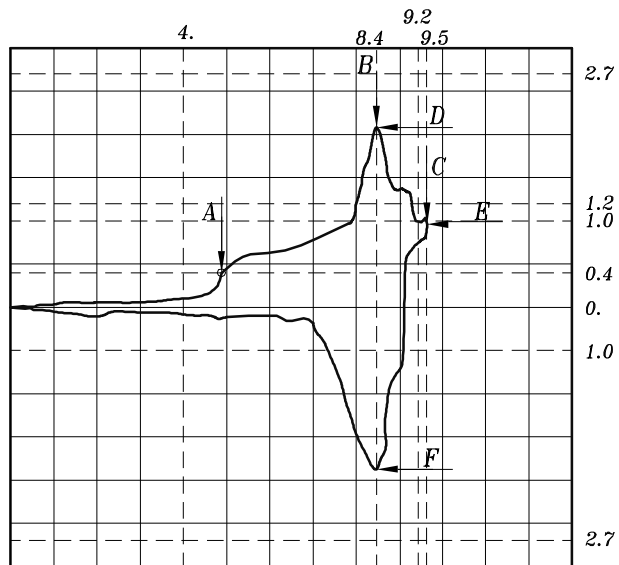
4.LOCKED



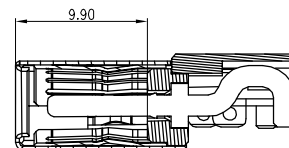
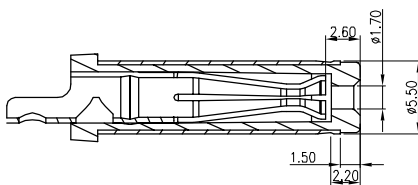
5.FULL MATING



APPENDED FIGURE 1.



- A:** 插入最明顯手感力量起始點位置 (mm)
→ 力量爬升至 0.4kg 時, 位置必須在 4.0mm 之後 (Plug 插入至 4.0mm 之前力量不可超過 0.4kg)
- B:** 插入力最大波峰值位置 (mm)
→ 8.4mm ±0.2
- C:** 插入 LOCK 力量下降波谷位置 (mm)
→ 9.2mm ±0.2
- D:** 插入力最大波峰值 (kg)
→ Initial 1.0~2.7kg, after life test 1.0~2.7kg
- E:** 插入 LOCK 力量下降波谷值 (kg)
→ (D 值 - E 值) > 0.5kg
- F:** 拔出力範圍 (kg)
→ (Initial/after life test) 0.8 Min.



MATING PLUG: 2DP3177-000111F

NO	DESCRIPTION	QTY	MATERIAL	PLATING & COLOR
UNLESS OTHERWISE SPECIFIED TOLERANCES			Singatron Enterprise Co., Ltd. 信音企業股份有限公司	
DECIMALS:	ANGLES:	TITLE	MATING DRAWING	
X : ±0.5	X : ±2°	DWN	Springwu	PART NO. 2DC3207-001111F
X.X : ±0.3	X.X : ±1°	CHKD	Lussen	SCALE 4:1 UNIT: mm
X.XX : ±0.2		APVD	Liao	SIZE: A3 SHEET: 2 OF 2 REV: A
CUSTOMER COPY				