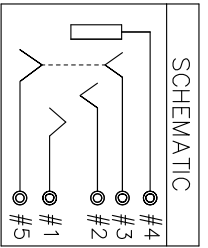


3.5Ø 4POLE PLUG (TOLERANCE:±0.05)

SPECIFICATIONS:

- ELECTRICAL CHARACTERISTICS:
  - RATING: 12V 1A
  - CONTACT RESISTANCE: 30mΩ MAX(BEFORE)
  - CONTACT VOLTAGE WITHSTAND: 500V AC FOR ONE MINUTE
  - INSULATION RESISTANCE: 100MΩ MIN. MEASURED BY 500 VDC
- MECHANICAL CHARACTERISTICS:
  - INSERTED FORCE: 3.0 KGF MAX
  - WITHDRAWAL FORCE: 0.3~3.0 KGF
- LIFE TEST: 10,000 CYCLES MIN.
- TO CONFORM TO THE SINGATRON HSF SPECIFICATION.
- HALOGEN FREE PRODUCT IDENTIFICATION MARK:
- HALOGEN FREE PRODUCT IDENTIFICATION LABEL ON PACKAGING:
- FOR REFLOW SOLDERING LEAD-FREE PROCESS.
- PACKAGING IN TAPE & REEL.



F	COVER	1	SUS		
E	BODY	1	THERMOPLASTIC HIGH TEMP	BLACK COLOR	
D	RING SPRING A	1	COPPER ALLOY 0.2t	GOLD FLASH	
C	TIP SPRING	1	COPPER ALLOY 0.2t	Gold Flash on contact area and Solder tail Plated	
B	RING SPRING B	2	COPPER ALLOY 0.2t	GOLD FLASH	
A	EARTH	1	COPPER ALLOY 0.2t	GOLD FLASH	
NO	DESCRIPTION	QTY	MATERIAL	PLATING & COLOR	
UNLESS OTHERWISE SPECIFIED TOLERANCES					
Singatron Enterprise Co., Ltd. 信音企業股份有限公司					
TITLE: 3.5Ø PHONE JACK					
DWN	REV: 2014/6/26	PART NO. 2SJ2271-608111F			
CHKD	REV: 2014/6/26	SCALE: 6:1	UNIT: mm		
APVD	REV: 2014/6/26	SIZE: A3	SHEET: 10F1	REV: B	

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REV.	ECN NO OR DESCRIPTION	REVISED	DATE
C	ECN-C110085 Modify Drawing	LONGJIANG	2011.5.4
D	ECN-C120193 UPDATE DRAWING	DAOWEN	2012.06.15
E	ECN-C140101 UPDATE DRAWING	REX	2014.05.26