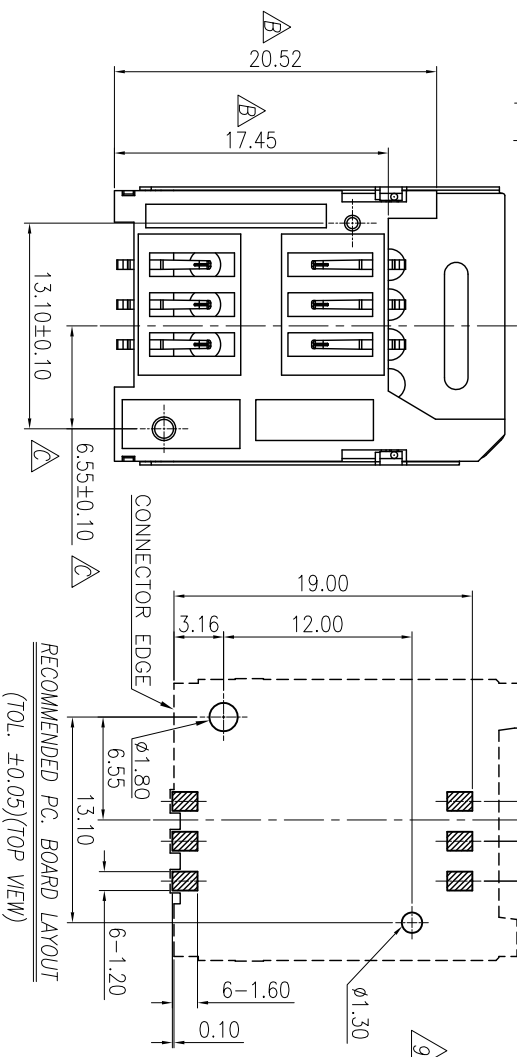
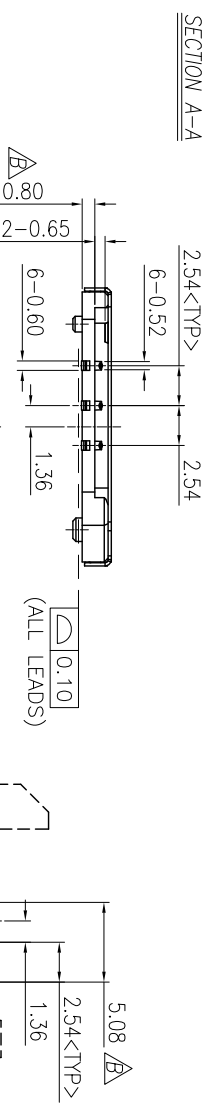
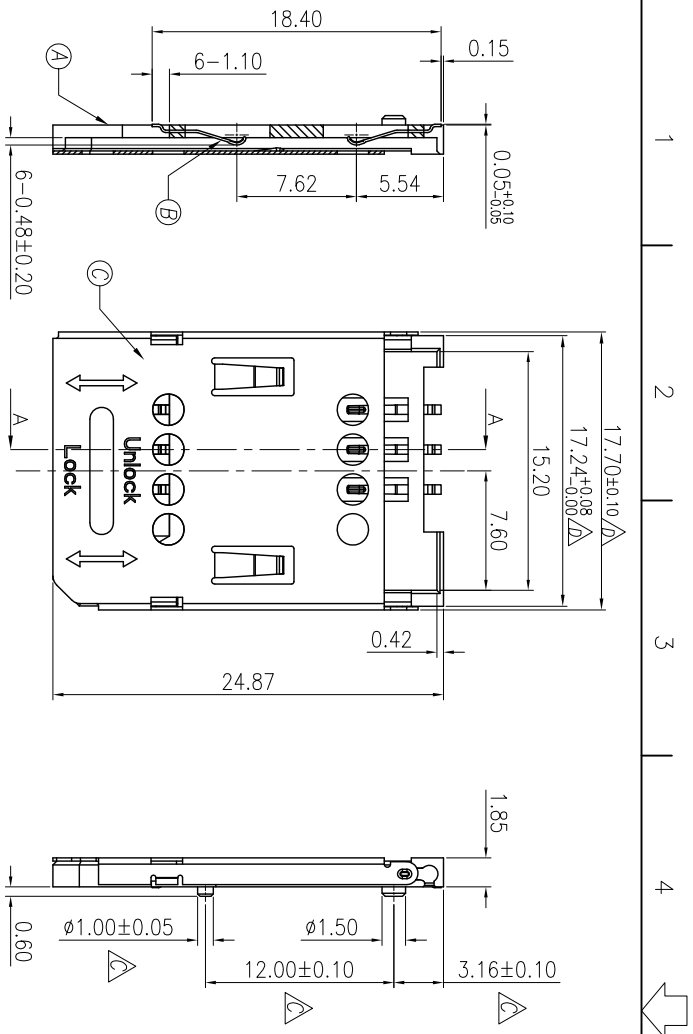
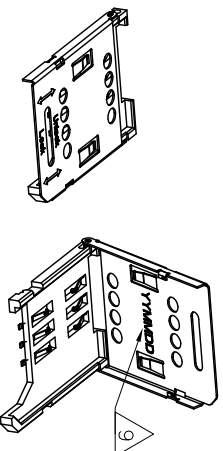
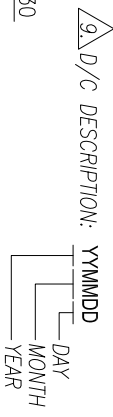


REV.	ECN NO OR DESCRIPTION	REVISED	DATE
B	1. Increase the size and revise DRAWING	JUN HUA	2008.05.13
C	2. ECN NO. C090082	Steven-hu	2009.02.09
D	Alter the dimensional tolerance ECN: C080286	LONGJIANG	2012.03.02



- NOTE:
- MATERIAL:
HOUSING: HIGE TEMP. THERMOPLASTIC, UL94V-0, COLOR BLACK.
CONTACT: COPPER ALLOY, T=0.15;
SHELL: STAINLESS STEEL, T=0.20.
 - FINISH:
CONTACT:
15u" MIN GOLD PLATING ON CONTACT AREA;
1u" MIN GOLD PLATING ON SOLDER TAILS;
50u"~180u" NICKEL UNDERPLATING OVERALL.
 - SPECIFICATION: SEE "HINGE SIM CARD PRODUCT SPEC."
 - SOLDER HEAT RESISTANCE: REFLOW SOLDERING 260° FOR 10SEC.
 - TO CONFORM TO THE "SE-01-001" & "ROHS DIRECTIVE".
 - GREEN PRODUCT IDENTIFICATION IN PACKING: **[G.P. PASS]**
 - FOR REFLOW SOLDERING LEAD FREE PROCESS.
 - P/N DESCRIPTION:
ZSM2001-011511

PACKAGE: TAPE AND REEL
HOUSING COLOR: BLACK
CONTACT FINISH: 15u" MIN GOLD PLATING ON CONTACT AREA
POST: WITH POST



C	SHELL	1	STAINLESS STEEL 0.20T	UNPLATING
B	CONTACT	6	COPPER ALLOY 0.15T	SEE NOTES
A	HOUSING	1	HI-TEMP THERMOPLASTIC, UL94V-0	COLOR BLACK
NO	DESCRIPTION	QTY	MATERIAL	PLATING & COLOR

UNLESS OTHERWISE SPECIFIED TOLERANCES:

DECIMALS: ANGLES:

X : ±0.5 X : ±2°
X.X : ±0.3 X.X : ±1°
X.XX : ±0.2

TITLE: HINGE SIM CARD 1.85H (WITH POST)

DWN: Sampling 2012.03.16 PART NO. ZSM2001-011511

CHKD: Z H 2012.03.16 SCALE 2:1 UNIT: mm

APVD: Long 2012.03.16 SIZE: A3 SHEET: 10F1 REV: D

Singaton Enterprise Co., Ltd.
信音企業股份有限公司

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